



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M(TM) Fastbond(TM) Contact Adhesive 30-NF Neutral

**MANUFACTURER:** 3M

**DIVISION:** Industrial Adhesives and Tapes

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 05/16/2006

**Supersedes Date:** 11/18/2003

**Document Group:** 10-2980-0

#### Product Use:

Intended Use: waterbased contact adhesive  
Specific Use: water based contact adhesive

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
WATER	7732-18-5	40 - 50
POLYCHLOROPRENE	9010-98-4	30 - 40
GLYCEROL ESTER OF HYDROGENATED ROSIN	65997-13-9	5 - 10
Rosin, polymer with phenol	68083-03-4	3 - 7
ROSIN	8050-09-7	< 0.75
TOLUENE	108-88-3	1 - 3
METHYL ALCOHOL	67-56-1	1 - 2.5
ZINC OXIDE	1314-13-2	1 - 2

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** neutral, slight odor of ammonia

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** May cause allergic skin reaction. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

## 3.2 POTENTIAL HEALTH EFFECTS

### Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

### Skin Contact:

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

May be absorbed through skin and cause target organ effects.

### Inhalation:

Prolonged or repeated exposure may cause:

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

May be absorbed following ingestion and cause target organ effects.

### Target Organ Effects:

May cause blindness.

Prolonged or repeated exposure may cause:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Central Neuropathy: Signs/symptoms may include irritability, memory impairment, personality changes, sleep disorders, and decreased ability to concentrate.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are

followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>

### 5.2 EXTINGUISHING MEDIA

Material will not burn.

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** No unusual fire or explosion hazards are anticipated.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. For large spills, if necessary, get assistance from professional spill clean up team. For small spills, carefully neutralize spill by adding appropriate dilute acid such as vinegar. Work slowly to avoid boiling or spattering. Continue to add neutralizing agent until reaction stops. Let cool before collecting. Or use a commercially available caustic (alkaline or basic) spill clean-up kit. Follow kit directions exactly. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with detergent and water. Place in a closed container approved for transportation by appropriate authorities. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children.

### 7.2 STORAGE

Store away from acids. Keep container in well-ventilated area. Store under normal warehouse conditions.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Use with functioning spray booth or local exhaust. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Fluoroelastomer (Viton), Nitrile Rubber, Polyethylene/Ethylene Vinyl Alcohol.

#### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
METHYL ALCOHOL	ACGIH	TWA	200 ppm	Skin Notation*
METHYL ALCOHOL	ACGIH	STEL	250 ppm	Skin Notation*
METHYL ALCOHOL	OSHA	TWA	200 ppm	Skin Notation*; Table Z-1A
METHYL ALCOHOL	OSHA	STEL	250 ppm	Skin Notation*; Table Z-1A
ROSIN	ACGIH	TWA	Reduce exposure to as low as possible	Sensitizer, see limit column
TOLUENE	ACGIH	TWA	50 ppm	Skin Notation*; Table A4
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*

TOLUENE	OSHA	TWA, Vacated	100 ppm	
TOLUENE	OSHA	STEL, Vacated	150 ppm	
TOLUENE	OSHA	TWA	200 ppm	Table Z-2
TOLUENE	OSHA	CEIL	300 ppm	Table Z-2
ZINC OXIDE	ACGIH	TWA, respirable	2 mg/m3	
ZINC OXIDE	ACGIH	STEL	10 mg/m3	
ZINC OXIDE	OSHA	TWA, as fume	5 mg/m3	Table Z-1
ZINC OXIDE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
ZINC OXIDE	OSHA	STEL, Vacated, as fume	10 mg/m3	
ZINC OXIDE	OSHA	TWA, Vacated, as dust	10 mg/m3	
ZINC OXIDE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Odor, Color, Grade:</b>	neutral, slight odor of ammonia
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>Boiling point</b>	147.00 °F [ <i>Details:</i> CONDITIONS: (methanol)]
<b>Density</b>	1.1 g/ml
<b>Vapor Density</b>	1.10 [ <i>Ref Std:</i> AIR=1]
<b>Vapor Pressure</b>	<=27 psia [ <i>@</i> 131.000000000 °F] [ <i>Details:</i> MITS data]
<b>Specific Gravity</b>	1.100 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	Approximately 10 Units not avail. or not appl.
<b>Melting point</b>	<i>No Data Available</i>
<b>Evaporation rate</b>	1.00 [ <i>Ref Std:</i> ETHER=1]
<b>Hazardous Air Pollutants</b>	0.09 lb HAPS/lb solids
<b>Hazardous Air Pollutants</b>	4.6 % weight
<b>Volatile Organic Compounds</b>	37 g/l [ <i>Test Method:</i> tested per EPA method 24]
<b>Volatile Organic Compounds</b>	0.31 lb/gal
<b>Volatile Organic Compounds</b>	4.6 % weight
<b>Percent volatile</b>	Approximately 50 % weight
<b>VOC Less H2O &amp; Exempt Solvents</b>	77 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Viscosity</b>	200.0 - 600.0 centipoise

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:** Strong acids

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Ketones	During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Incinerate in an industrial or commercial facility in the presence of a combustible material. Combustion products will include HCl. Facility must be capable of handling halogenated materials.

As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

### ID Number(s):

62-4274-5520-9, 62-4274-5535-7, 62-4274-5538-1, 62-4274-6530-7, 62-4274-6535-6, 62-4274-7530-6, 62-4274-7535-5, 62-

4274-8530-5, 62-4274-8535-4, 62-4274-9530-4, 62-4274-9531-2, 62-4274-9535-3, 62-4274-9538-7, 62-4274-9930-6, 62-4274-9932-2, 62-4274-9935-5

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

#### Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	1 - 3
METHYL ALCOHOL	67-56-1	1 - 2.5
ZINC OXIDE (ZINC COMPOUNDS)	1314-13-2	1 - 2

### STATE REGULATIONS

Contact 3M for more information.

#### CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
TOLUENE	108-88-3	*Developmental Toxin

\* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 2 Flammability: 0 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

#### Revision Changes:

Section 16: NFPA hazard classification heading was modified.  
Section 3: Other potential health effects heading was modified.  
Copyright was modified.  
Section 8: Exposure guidelines data source legend was modified.  
Section 3: Potential effects from skin contact information was modified.  
Section 7: Handling information was modified.  
Section 8: Engineering controls information was modified.  
Section 15: 311/312 hazard categories heading was modified.  
Section 15: International regulations information was modified.  
Section 15: State regulations information was modified.  
Section 15: US federal regulations information was modified.  
Section 15: WHMIS regulations information was modified.  
Section 10: Hazardous polymerization heading was modified.  
Section 3: Other health effects information was modified.  
Section 16: NFPA explanation was modified.  
Section 15: Inventories information was modified.  
Section 15: EPCRA 313 text was modified.  
Section 15: California proposition 65 heading was modified.  
Section 15: California proposition 65 reproductive harm warning was modified.  
Section 12: Ecotoxicological information heading was modified.  
Section 12: Chemical fate information heading was modified.  
Section 8: Exposure guidelines ingredient information was modified.  
Section 8: Exposure guidelines legend was modified.  
Section 8: Exposure guideline note was modified.  
Section 9: Property description for optional properties was modified.  
Section 16: NFPA hazard classification for special hazards was modified.  
Section 3: Other health effects information (reproductive hazards) was modified.  
Section 12: Ecotoxicological phrase was modified.  
Section 12: Chemical Fate phrase was modified.  
Section 5: Flash point information was added.  
Section 9: Flash point information was added.  
Section 2: Ingredient phrase was added.

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